



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPD – 0004 – WC

In compliance with BS EN 1090-1:2009, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPD - 0004.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Directive or CPD.

Manufacturer	Bourne Steel Ltd St. Clements House, St. Clements Road, Poole, BH12 4GP
Facilities of the Manufacturer	St. Clements House, St. Clements Road, Poole, BH12 4GP
Standard	BS EN 1090-2: 2008
Execution Class	up to EXC 4 according to BS EN 1090-2:2008
Welding Process(es)	111 – manual metal arc welding 135 – metal active gas welding 136 – tubular-cored arc welding with active gas shield 783 – drawn arc stud welding with ceramic ferrule
Base Material(s)	S355J2 according BS EN 10025-2:2004 S355J2H according BS EN 10210-1:2006
Responsible Welding Coordinator	John Caldon – RWC Comprehensive level
Substitute	Guy Roxby – RWC Specific Level
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	1 st February 2011
Date of next surveillance	31 st May 2011
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Chairman:

Scheme Manager: